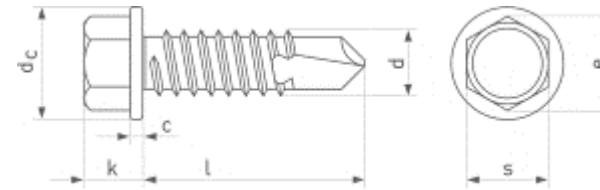


# Hexagon Head With Collar Self Drilling Screws DIN 7504 K



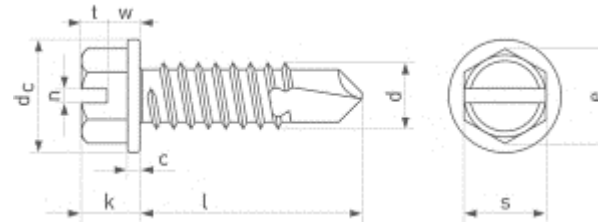
d	3.5	3.9	4.2	4.8	5.5	6.3
dc - max	8.3	8.3	8.8	10.5	11	13.5
k	3.4	3.4	4.1	4.3	5.4	5.9
c - min	0.6	0.6	0.8	0.9	1	1
e - min	5.96	5.96	7.59	8.71	8.71	10.95
s	5.5	5.5	7	8	8	10

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

Available in various lengths and materials.

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# Hexagon Head With Collar and Slot Self Drilling Screws DIN 7504 L



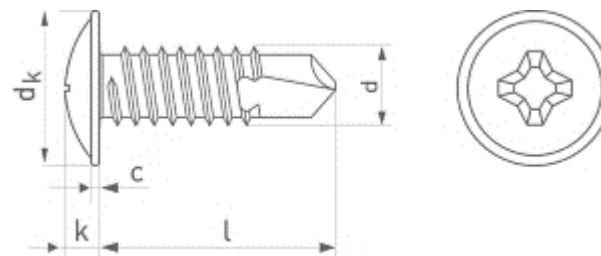
d	4.2	4.8
dc - max	8.8	10.5
k	4.1	4.3
c - min	0.8	0.9
t - min	1.64	1.72
w - min	1.84	1.93
n	1.2	1.2
e - min	7.59	8.71
s	7	8

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

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# Wafer Head Phillips H Self Drilling Screws DIN 7504



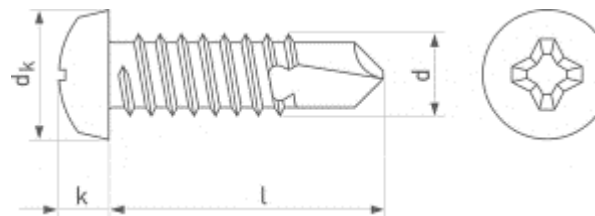
<b>d</b>	<b>4.2</b>	<b>4.8</b>
<b>dk</b>	11	12.5
<b>k</b>	2.5	3
<b>c - min</b>	1.27	1.4
<b>t - min</b>	1.8	2.59
<b>t-max</b>	2.3	3.2
<b>Phillips No.</b>	2	2

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

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# Pan Head Phillips Self Drilling Screws DIN 7504 N (M) - H



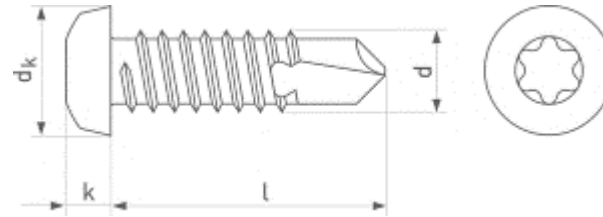
d	2.9	3.5	3.9	4.2	4.8	5.5	6.3
dk	5.6	6.9	7.5	8.2	9.5	10.8	12.5
k	2.2	2.6	2.8	3.05	3.55	3.95	4.55
t - min	1.35	1.4	1.63	1.8	2.26	2.49	3.00
t - max	1.8	2.03	2.26	2.46	2.87	3.15	3.66
Phillips No.	1	2	2	2	2	3	3

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

Available in various lengths and materials.

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# Pan Head Torx Self Drilling Screws DIN 7504 N (M) - T



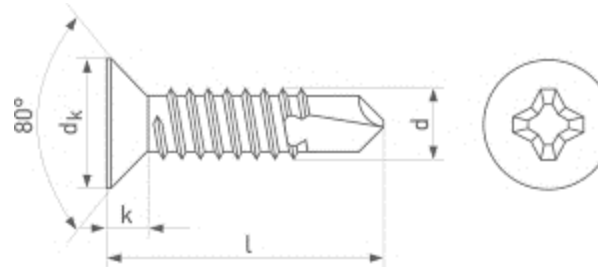
d	3.5	3.9	4.2	4.8	5.5
dk	6.9	7.5	8.2	9.5	10.8
k	2.6	2.8	3.05	3.55	3.95
t - min	1.1	1.3	1.4	1.6	1.8
t - max	1.4	1.6	1.6	2	2.3
Torx No.	15	20	20	25	25

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

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# Countersunk Head Phillips Self Drilling Screws DIN 7504 P (O) - H



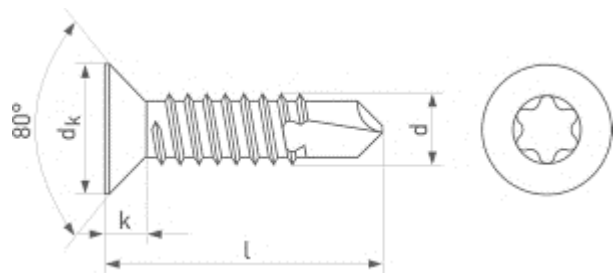
<b>d</b>	<b>3.5</b>	<b>3.9</b>	<b>4.2</b>	<b>4.8</b>
<b>dk</b>	6.8	7.5	8.1	9.5
<b>k</b>	2.1	2.3	2.5	3
<b>t - min</b>	1.62	2.03	2.11	2.59
<b>t - max</b>	2.12	2.53	2.62	3.1
<b>Phillips No.</b>	2	2	2	2

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

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# Countersunk Head Torx Self Drilling Screws DIN 7504 P (O) - T

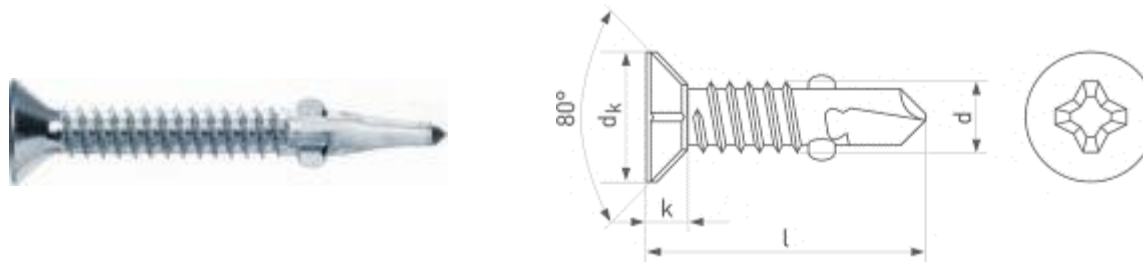


d	3.5	3.9	4.2	4.8
dk	6.8	7.5	8.1	9.5
k	2.1	2.3	2.5	3.0
t - min	1.3	1.3	1.4	1.4
t - max	1.6	1.6	1.8	1.8
Torx No.	15	20	20	25

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

Available in various lengths and materials.

# Countersunk Head Phillips With Wings And Ribs Self Drilling Screws DIN 7504 P (O) - H



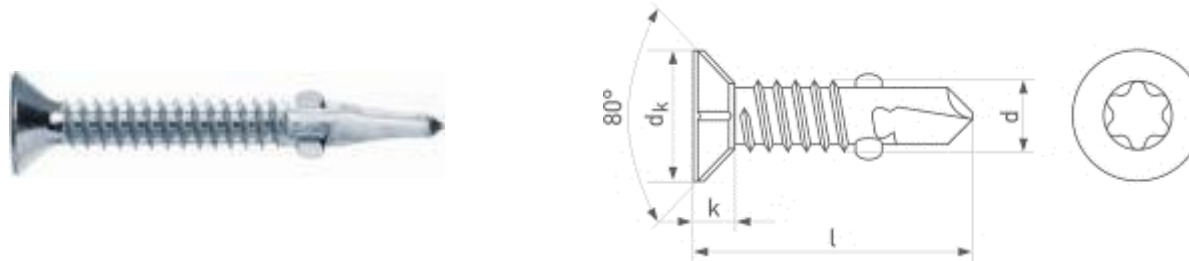
<b>d</b>	<b>4.2</b>	<b>4.8</b>	<b>5.5</b>	<b>6.3</b>
<b>dk</b>	8.1	9.5	10.8	12.4
<b>k</b>	2.5	3	3.4	3.8
<b>t - min</b>	2.11	2.59	2.95	3.33
<b>t - max</b>	2.62	3.1	3.53	3.91
<b>Phillips No.</b>	2	2	3	3

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

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# Countersunk Head Torx With Wings And Ribs Self Drilling Screws DIN 7504 P (O) - T



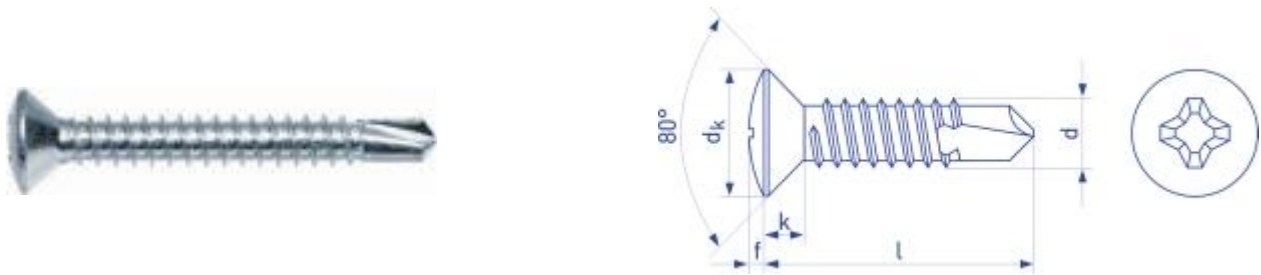
<b>d</b>	<b>5.5</b>	<b>6.3</b>
<b>dk</b>	10.8	12.4
<b>k</b>	3.4	3.8
<b>t - min</b>	1.91	2.16
<b>Phillips No.</b>	25	30

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

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# Raised Countersunk Head Phillips Self Drilling Screws DIN 7504 Q (R) - H



<b>d</b>	<b>2.9</b>	<b>3.5</b>	<b>3.9</b>	<b>4.2</b>	<b>4.8</b>
<b>dk</b>	5.5	6.8	7.5	8.1	9.5
<b>k</b>	1.7	2.1	2.3	2.5	3.0
<b>f</b>	0.9	1.2	1.3	1.4	1.5
<b>t - min</b>	1.81	1.89	2.04	2.24	2.7
<b>t - max</b>	2.21	2.39	2.54	2.74	3.2
<b>Phillips No.</b>	1	2	2	2	2

Self-drilling screws come in a variety of formats but all are based upon the principle of drilling and tapping in one operation. They are generally used in steel, softer metals, plastics and there is a range specially designed for use in wood/composite materials. Some of the benefits in using this type of fastening is the increased efficiency provided by combining the drilling and tapping operations as well as a reduction in alignment issues.

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